

POCKET PIPE CHART - METRIC

OD	Schedule	Wall	ID	OD	Schedule	Wall	ID
10.3 mm	10S	1.24	7.80	60.3 mm	5S	1.65	57.02
	40ST, 40S	1.73	6.83		10S	2.77	54.79
	80SX, 80S	2.41	5.46		40ST, 40S	3.91	52.50
13.7 mm	10S	1.65	10.41		80XS, 80S	5.54	49.25
	40ST, 40S	2.24	9.25		160	8.74	42.85
	80SX, 80S	3.02	7.67	XX	11.07	38.18	
17.1 mm	10S	1.65	13.84	73.0 mm	5S	2.11	68.81
	40ST, 40S	2.31	12.52		10S	3.05	66.93
	80SX, 80S	3.20	10.74		40ST, 40S	5.16	62.71
21.3 mm	5S	1.65	18.03		80XS, 80S	7.01	59.00
	10S	2.11	17.12		160	9.53	53.98
	40ST, 40S	2.77	15.80	XX	14.02	44.98	
	80XS, 80S	3.73	13.87	88.9 mm	5S	2.11	84.68
	160	4.78	11.79		10S	3.05	82.80
XX	7.47	6.40	40ST, 40S		5.49	77.93	
26.7 mm	5S	1.65	23.37		80XS, 80S	7.62	73.66
	10S	2.11	22.45		160	11.13	66.65
	40ST, 40S	2.87	20.93	XX	15.24	58.42	
	80XS, 80S	3.91	18.85	101.6 mm	5S	2.11	97.38
	160	5.56	15.54		10S	3.05	95.50
XX	7.82	11.02	40ST, 40S		5.74	90.12	
33.4 mm	5S	1.65	30.10		80XS, 80S	8.08	85.45
	10S	2.77	27.86		114.3 mm	5S	2.11
	40ST, 40S	3.38	26.64	10S		3.05	108.2
	80XS, 80S	4.55	24.31	40ST, 40S		6.02	102.3
	160	6.35	20.70	80XS, 80S		8.56	97.2
XX	9.09	15.21	120	11.13		92.0	
42.2 mm	5S	1.65	38.86	160	13.49	87.3	
	10S	2.77	36.63	XX	17.12	80.1	
	40ST, 40S	3.56	35.05	141.3 mm	5S	2.77	135.8
	80XS, 80S	4.85	32.46		10S	3.40	134.5
	160	6.35	29.46		40ST, 40S	6.55	128.2
XX	9.70	22.76	80XS, 80S		9.53	122.3	
48.3 mm	5S	1.65	44.96		120	12.70	115.9
	10S	2.77	42.72	160	15.88	109.6	
	40ST, 40S	3.68	40.89	XX	19.05	103.2	
	80XS, 80S	5.08	38.10	To calculate pipe circumference: OD x π (3.14159) = circumference			
	160	7.14	33.99				
XX	10.16	27.94					

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OD	Schedule	Wall	ID	OD	Schedule	Wall	ID
168.3 mm	5S	2.77	162.7	406.4 mm	5S	4.19	398.0
	10S	3.40	161.5		10S	4.78	396.8
	40ST, 40S	7.11	154.1		10	6.35	393.7
	80XS, 80S	10.97	146.3		20	7.92	390.6
	120	14.27	139.7		30, ST	9.53	387.4
	160	18.26	136.7		40, XS	12.70	381.0
	XX	21.95	124.4		60	16.66	373.1
219.1 mm	5S	2.77	213.5		80	21.44	363.5
	10S	3.76	211.6		100	26.19	354.0
	20	6.35	206.4		120	30.96	344.5
	30	7.04	205.0		140	36.53	333.3
	40ST, 40S	8.18	202.7		160	40.49	325.4
	60	10.31	198.5		5S	4.19	449
	80XS, 80S	12.70	193.7		10S	4.78	448
	100	15.09	188.9	10	6.35	445	
	120	18.26	182.5	20	7.92	441	
	140	20.62	177.8	ST	9.53	438	
273.0 mm	XX	22.23	174.6	30	11.13	435	
	160	23.01	173.1	XS	12.70	432	
	5S	3.40	266.2	40	14.27	429	
	10S	4.19	264.7	60	19.05	419	
	20	6.35	260.4	80	23.83	410	
	30	7.80	257.5	100	29.36	398	
	40ST, 40S	9.27	254.5	120	34.93	387	
	60XS, 80S	12.70	247.7	140	39.67	378	
	80	15.09	242.9	160	45.24	367	
	100	18.26	236.5	5S	4.78	498	
323.8 mm	120	21.44	230.2	10S	5.54	497	
	140, XX	25.40	222.3	10	6.35	495	
	160	28.58	215.9	20, ST	9.53	489	
	5S	3.96	315.9	30, XS	12.70	483	
	10S	4.57	314.7	40	15.09	478	
	20	6.35	311.2	60	20.62	467	
	30	8.38	307.1	80	26.19	456	
	ST, 40S	9.53	304.8	100	32.54	443	
	40	10.31	304.2	120	38.10	432	
	XS, 80S	12.70	298.5	140	44.45	419	
355.6 mm	60	14.27	295.3	160	50.01	408	
	80	17.48	288.9	5S	5.54	599	
	100	21.44	281.0	10, 10S	6.35	597	
	120, XX	25.40	273.1	20, ST	9.53	591	
	140	28.58	266.7	XS	12.70	584	
	160	33.32	257.2	30	14.27	581	
	5S	3.96	347.7	40	17.48	575	
	10S	4.78	346.0	60	24.61	560	
	10	6.35	342.9	80	30.96	548	
	20	7.92	339.8	100	38.89	532	
406.4 mm	30, ST	9.53	336.6	120	46.02	518	
	40	11.13	333.3	140	52.37	505	
	XS	12.70	330.2	160	59.54	491	
	60	15.09	325.4	5S	6.35	749	
	80	19.05	317.5	10, 10S	7.92	746	
	100	23.83	308.0	ST	9.53	743	
	120	27.79	300.0	20, XS	12.70	737	
	140	31.75	292.1	30	15.88	730	
	160	35.71	284.2				

MM x .0394 = Inches • Inches x 25.4 = MM

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